

Date: Wednesday, 6/21/2006 7:25:52 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	412 WEB	
<b>Job Number</b> :	27656			
<b>Estimate Number</b> :	10466			
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D33891	
<b>This Issue</b> :	6/21/2006	<b>Drawing Number</b> :	D3389 REV C	
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A	
<b>First Issue</b> :	N/A	<b>Drawing Revision</b> :	C	
<b>Previous Run</b> :	26589	<b>Material</b> :	N/A	
<b>Written By</b> :	<i>See comment below</i>		<b>Due Date</b> :	7/15/2006
<b>Checked &amp; Approved By</b> :			<b>Qty:</b>	17 Um: Each
<b>Comment</b> :	: Est Rev A 05-08-31 New issue KJ/JLM : Est Rev B 06-02-08 As per Rev C JLM			

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D25003100	Ext'n -I' Beam Web 4"
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 17.0000 Each(s)

Ext'n -I' Beam Web 4"

Pick:

Qty	Part Number	Description	Batch
1	D2500-3-100	Web Extrusion	B25751 Pm <sup>c</sup> 06-06-23 (17)

2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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**Comment:** LANDING GEAR RESOURCE 1

1-Cut to length as per Dwg D3389 IT 06-06-21

2-Drill pilot holes using DT8785 as per Dwg D3389 IT 06-06-21

3-Open 1X .257" Dia Hole RT 06-06-21

4-Open Remaining holes to finish size as per Dwg D3389 IT 06-06-21

5-Deburr RT 06-06-21

3.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

Pm<sup>c</sup> 06-06-23 (17)

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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**Comment:** HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M.F. 06/06/27 (17)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/06/29  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 6/21/2006 7:25:53 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 412 WEB

Job Number: 27656

Part Number: D33891

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

It 06-06-28

(17)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

4A

It

06-06-28

(17)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/06/29

Job Completion



u 06-06-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

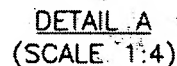
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_



QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASE  
08-01-27 *ff*



DESIGN	PH	DRAWN BY	PH	DART AEROSPACE USA, INC.		REV. C
CHECKED		APPROVED		DRAWING NO.	D3389	SHEET 1 OF 1
DATE	06.01.23	TITLE		412 WEB	SCALE	1:20
A		05.02.07	NEW ISSUE			
B		05.06.13	UPDATE DIMENSIONING			
C		06.01.23	DECREASE OVERALL LENGTH, MODIFY HOLE			

D3389-1 412 WEB

- 1) MATERIAL: MAKE FROM D2500-3 EXTRUSION
- 2) FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES.
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries